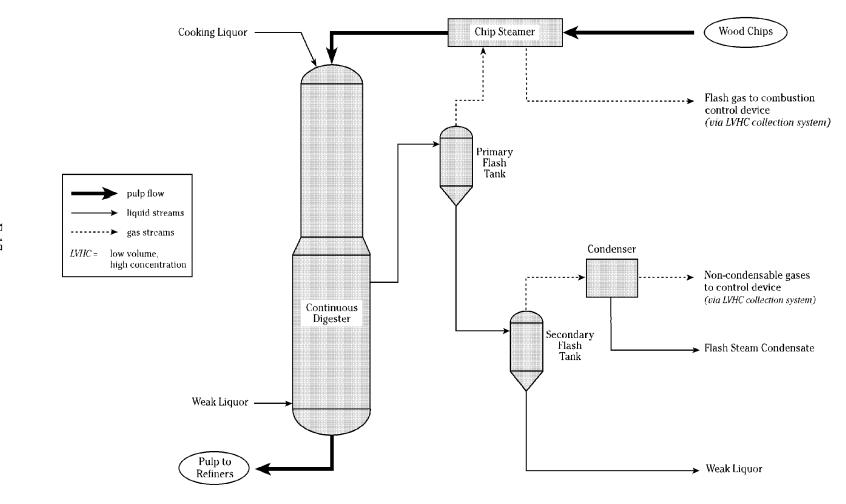
Figure 15 - Example Semi-Chemical Digester System (continuous)*



^{*}Blow tank for continuous digester is not pictured.

Figure 16 – Example Semi-Chemical Pulp Washing System*

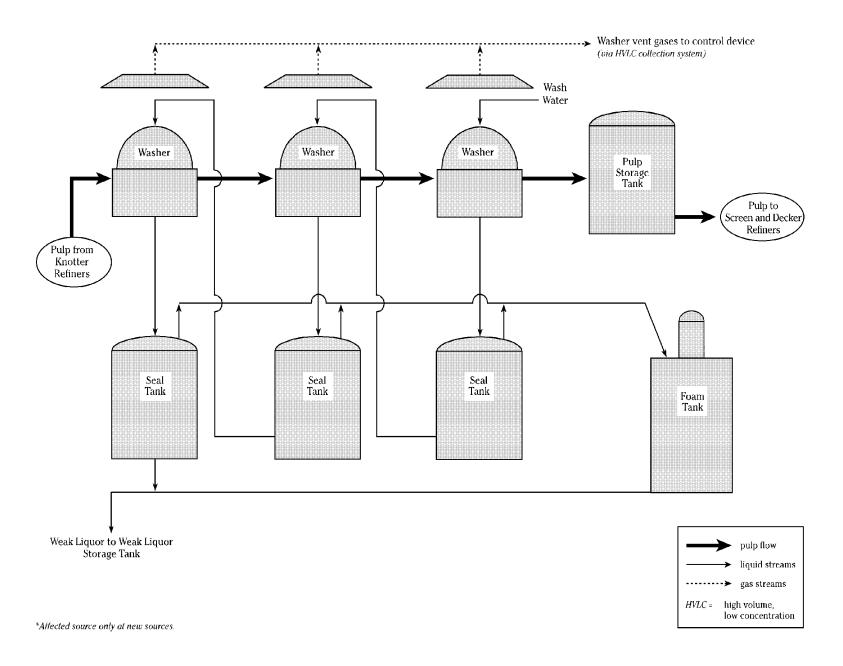
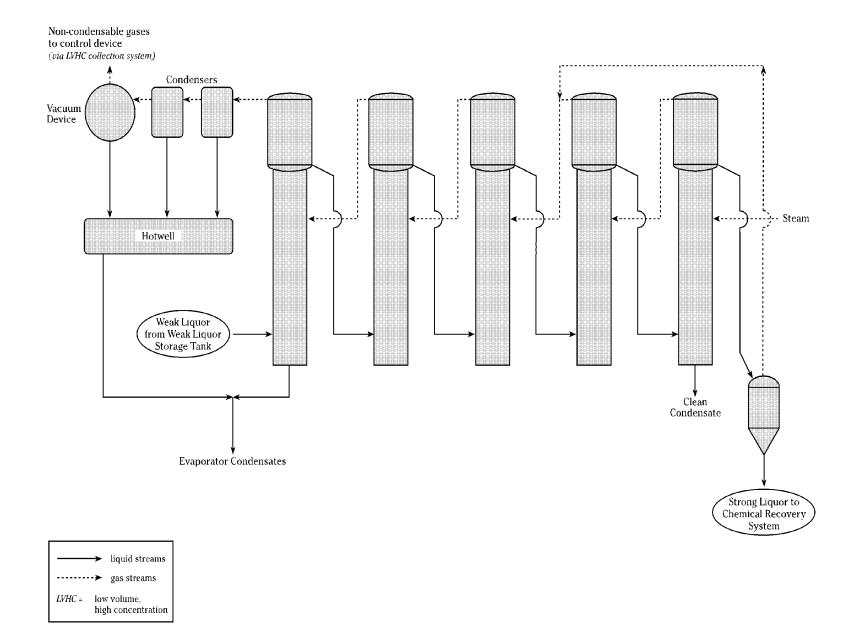


Figure 17 – Semi-Chemical Evaporator System



Wood Chips Digester System (Figure 19) Cooking Chemical Liquor Recovery System Collection System: • LVHC Evaporator System **Knotter System** (Figure 21) Collection System:
• LVHC E-20 Pulp Washing System* Spent Liquor Weak Liquor Storage Tank (Figure 20) Collection System: • HVLC Screen System and Decker System Oxygen Delignification System pulp flow liquid streams high volume, low concentration HVLC = LVHC = low volume, high concentration Pulp to Bleaching Systems, Pulp Dryers, or Papermaking System. *Affected source only at new sources.

Figure 18 – Example Soda Pulping System